

产品手册

Product Manual



内贸部: Ministry of internal trade



外贸部: Ministry of foreign trade



河北立诗顿起重吊索具制造有限公司
Hebei Liston Lifting Rigging Manufacturing Co., LTD



公司简介

Company profile

河北立诗顿起重吊索具制造有限公司是一家制造企业，致力于各种起重机械配套设备生产、销售和服务。公司主要生产：吊装带、吊装带组合索具、链条组合索具、货物捆绑器、液压搬运车、电动葫芦、手拉葫芦、多功能提升机、速差防坠器、叉车、电动绞盘等产品，年产量已达20万台。

“河北立诗顿”引进了合成纤维吊装带生产线，可以满足各类通用吊装索具的制造需要。现有工艺装备可完成合成纤维吊装带的织造、印染、热整理形、缝合、穿芯。目前生产的吊装带及成套索具、捆绑带、起重葫芦等几大产品系列，已有上百种产品，广泛用于冶金、电力、石油、化工、飞机维修、矿山、建筑等行业。

公司本着“以科技为先导，以质量求生存，以信誉求发展，以严格管理求效益”的精神，建立了一系列严格的管理架构和质量保证体系及检测手段，不断创新，向市场提供质量稳定，价格合理的产品。我们通过了CE认证，并获得了质量体系认证。

公司位于河北省东隅工业园区，这里是我国为数不多的吊装带生产基地之一，地理位置十分优越，交通方便。我公司将秉承“诚信、创新、共赢”的经营理念，坚持“以人为本、以质取胜”的发展方针，不断提高自身竞争力，为客户提供更多的产品和服务，脚踏实地，面向未来！

河北立诗顿起重吊索具公司热忱欢迎国内外各界朋友光临指导，建立良好的合作关系！

Hebei Liston Lifting Rigging Manufacturing Co., LTD is a large modern enterprise. It dedicates to the research, development, production, sales and service of a variety of supporting equipments for lifting machinery.

The company mainly produces: webbing sling, hydraulic jack, chain block, lever hoist, electric hoist, pallet truck, mini crane, moving skates, chain rigging and supporting products and so on. The annual output has reached more than 200 thousand units.

The company fully implements the strategy of internationalization talent and brand as well as the modern management which fully reflects the scientific and strict management. We established an internationally competitive corporation with the innovation of quality, technology and management.

We dedicate to be whole solution provider of Lifting Tools, especially for Truck & Bus. And our products exported to most countries of world with a long great reputation. Our company set up a series of strict framework of management and perfect system of quality guaranty, as well as check methods, in the spirit of "regarding science and technology as previous guidelines, existing through great quality, developing through credit, seeking benefit by strict management". With excellent quality, good service and excellent reputation, we win all customers trust. During last 20 years' hard working, our experienced team always keep updating, and supplying to market with stable quality products and competitive prices.

We passed the CE safety certification, also got quality system certification.

Our products accepted by People's Insurance Company of China. Liston Lifting warmly welcome all friends domestic and abroad visit and establish nice cooperation.



公司资质

Qualifications



公司资质

Qualifications

统一社会信用代码 91130603MA9SM7F36A

营业执照

(副本) 副本编号: 1-1

名称 河北立诗顿起重吊索具制造有限公司

类型 有限责任公司(自然人投资或控股)

法定代表人 段超

经营范围 手拉葫芦、手扳葫芦、手扳葫芦、电动葫芦、电动葫芦、吊钩、多功能电动提升机、起重葫芦、单轨葫芦、手扳葫芦、吊钩、抓斗器、水磨钻头、起重链条、起重吊索具、液压搬运车、起重机械配件、微型电机、叉车、龙门吊制造、销售、电动葫芦、电子吊秤、电动叉车、升降平台、卷扬机、建筑机械设备、五金工具、电力器材、机电设备、塑料制成品、橡胶制品销售、普通货物进出口业务、起重设备安装、(依法须经批准的项目经相关部门批准后方可开展经营活动)

注册资本 叁佰万元整

成立日期 2017年06月07日

住所 河北省保定市清苑区东刘乡东刘村

登记机关 2024年4月12日

市场主体已于每年1月1日至6月30日通过国家企业信用信息公示系统报送公示年度报告

国家市场监督管理总局监制

质量管理体系认证证书

证书编号: QMS20210006
统一社会信用代码: 91130603MA9SM7F36A

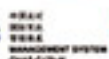
兹证明:

河北立诗顿起重吊索具制造有限公司
质量管理体系符合: GB/T 19001-2016/ISO 9001:2015

证书覆盖范围: 起重葫芦、抓斗器的生产

注册地址: 河北省保定市清苑区东刘乡东刘村
经营场所: 河北省保定市清苑区东刘乡东刘村

首次发证日期: 2021年11月04日
本次发证日期: 2023年11月04日
证书有效期至: 2026年11月07日



北京新纪源认证有限公司
地址: 北京市通州区海仓路101号(近北京通州万达广场)

CERTIFICATE OF QUALITY MANAGEMENT SYSTEM CERTIFICATION

Certificate No.: QMS20210006
Unified Social Credit Code: 91130603MA9SM7F36A

We hereby certify that the organization:
Hebei Liston Lifting Rigging Manufacturing Co., Ltd.
is in conformity with Quality Management System Standard:
GB/T 19001-2016/ISO 9001:2015

The certificate is valid for the following production/service:
Production of lifting slings and hoists

Registration Address: Dongli Village, Dongli Town, Qingyuan District, Baoding City, Hebei Province
Business Address: Dongli Village, Dongli Town, Qingyuan District, Baoding City, Hebei Province

Date of Initial Issuance: Nov-04, 2021
Date of This Issuance: Nov-04, 2023
Date of Expiration: Nov-07, 2026



Beijing Xinjiyuan Certification Co., Ltd.
Address: Room 815, North Area 78-Floor Building 122 North 1st Garden,
Changping District Beijing City China Post Code 102206



公司资质

Qualifications



MACHINERY DIRECTIVE ATTESTATION OF CONFORMITY

Technical file of the company mentioned below has been inspected and audit has been completed successfully.

2006/42/EC Machinery Directive Annex VIII has been taken as references for these processes.

Company Name	: Hebei Liston Lifting Rigging Manufacturing Co., Ltd
Company Address	: Donglv Village, Donglv Town, Qingyuan District, Baoding City, Hebei Province, China
Related Directives and Annex	: 2006/42/EC Machinery Directive / Annex VIII
Related Standards	: EN ISO 12100:2010, EN 1492-1:2000+A1:2008, EN 1492-2:2000+A1:2008
Product Name	: Webbing sling
Report No and Date	: CE-IR20250814-HBLSD-1
Product Brand/Model/Type	: FA: 1T, 2T, 3T, 4T, 5T, 6T, 8T, 10T, 12T, 15T, 20T, 30T, 40T, 50T, 100T EA: 1T, 2T, 3T, 4T, 5T, 6T, 8T, 10T, 12T, 15T, 20T, 30T, 40T, 50T, 100T EAA: 1T, 2T, 3T, 4T, 5T, 6T, 8T, 10T, 12T, 15T, 20T, 30T, 40T, 50T, 100T

Certificate Number	: M.2025.206.C124674
Initial Assessment Date	: 15.08.2025
Registration Date	: 18.08.2025
Reissue Date/No	: -
Expiry Date	: 17.08.2030

The validity of the certificate can be checked through www.udem.com.tr. Upon completion of EC declaration of conformity, it is used solely at the manufacturer's responsibility. This certificate remains the property of UDEM Uluslararası Belgelendirme Denetim Eğitim Merkezi San. ve Tic. A.Ş. to whom it must be returned upon request. The above named firm must keep a copy of this certificate for 15 years from the registration of certificate. This certificate only covers the product(s) stated above and UDEM Uluslararası Belgelendirme Denetim Eğitim Merkezi San. ve Tic. A.Ş. must be noticed in case of any changes on the product(s).

Address: Mithakent Mahallesi 2073 Sokak (Zile 93 Sokak) No:10 Çankaya Ankara - TÜRKİYE

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[Signature]
UDEM Uluslararası Belgelendirme
Denetim Eğitim Merkezi
San. ve Tic. A.Ş.
Genel Müdür



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吊装带用带料 Webbing for production of sling

涤纶吊装带带料从25mm-300mm都可供应，可按客户需求定制！

Polyester webbing with width from 25mm to 300mm. Requested webbings are available as customers' requirement.

1 T



2 T



3 T



4 T



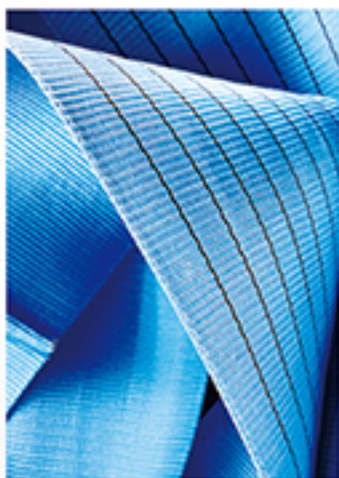
5 T



6 T



8 T



10 T



12 T



EC扁平吊装带 EC white flat webbing sling



1. EC white webbing sling is the ideal sling which has wide and smooth appearance no damage to the load objects.
2. Because it is resistant to mineral acids and alkali. It is suitable for paints, plastics and pipes after anticorrosion treatment.
3. The high tensile anti-acids and alkalis webbing sling used for lifting goods in chemical industry, especially in electroplate.
4. Safety loading: 0.5T-10T
5. Legal standard: JB/T8521-2007

1. 高强耐酸碱吊带是作业中较为理想的吊带，由于其接触面较为平整，不易损伤被吊物。
2. 由于其有较好的耐酸及耐碱性能，故其适宜吊装涂料制品，塑料制品，机床及经表面处理后的防腐管材，管道等。
3. 高强耐酸碱吊带是化工行业，尤其是电镀行业理想的吊具。
4. 安全负荷：0.5吨-10吨
5. 产品执行标准：JB/T8521-2007

EC型扁平吊装带吊装方式及最大安全工作载荷参数

EC webbing sling's lifting method and maximum Safety Working Load parameter.

最大安全工作载荷=方式系数 P x 额定载荷 Max.SWL = Mode Coefficient p x Working Load Limit				吊装方式最大安全工作载荷 Max.SWL of lifting method			
型号 Model	颜色 Colour	最小破断载荷 (kg) Minimum Breaking Load	额定载荷 (kg) Working Load Limit	垂直吊 p=1(kg)/Upright	锁紧吊 p=0.8(kg)/Choker	45度吊 p=1.8(kg)/Angle 45°	90度吊 p=1.4(kg)/Angle 90°
EC-01	白色 White	4000	1000	1000	800	1800	1400
EC-02		8000	2000	2000	1600	3600	2800
EC-03		12000	3000	3000	2400	5400	4200
EC-04		16000	4000	4000	3200	7200	5600
EC-05		20000	5000	5000	4000	9000	7000
EC-06		24000	6000	6000	4800	10800	8400
EC-08		32000	8000	8000	6400	14400	11200
EC-10		40000	10000	10000	8000	18000	14000

丙纶高强丝 Polypropylene high-strength yarn



加密编织 Encrypted weaving



4层加厚 Four layers of thickening



加固吊耳 Reinforced lifting lugs



彩色扁平吊装带 Flat webbing slings

Standard: EN1492-1:2008(Europe Standard)

Length: 1m to 12m

Material: 100% Polyester

Safety Factor: 7:1 6:1 5:1

标准: EN1492-1:2008(欧标)

长度: 1-12米

材质: 100%涤纶

安全系数: 7倍 6倍 5倍



5倍6倍宽度 Width	7倍宽度 Width	截面积 WLL	颜色 Colour	1 吊装带 1 Webbing Sling						
				Straight		Choker				
				Tons	Tons	0° - 7°	7° - 45°	45° - 60°	Up to 45°	45° - 60°
mm	mm	Tons								
25	30	1		1.00	0.80	2.00	1.40	1.00	0.70	0.50
50	60	2		2.00	1.60	4.00	2.80	2.00	1.40	1.00
75	90	3		3.00	2.40	6.00	4.20	3.00	2.10	1.50
100	120	4		4.00	3.20	8.00	5.60	4.00	2.80	2.00
125	150	5		5.00	4.00	10.00	7.00	5.00	3.50	2.50
150	180	6		6.00	4.80	12.00	8.40	6.00	4.20	3.00
200	240	8		8.00	6.40	16.00	11.20	8.00	5.60	4.00
250	300	10		10.00	8.00	20.00	14.00	10.00	7.00	5.00
300	300	12		12.00	9.60	24.00	16.80	12.00	8.40	6.00

涤纶高强度丝 Polyester high-strength yarn



加密编织 Encrypted weaving



2层加厚 Two layers of thickening



加固吊耳 Reinforced lifting lugs



▶ 吊装带定制 Customized webbing slings



圆形环眼吊装带 Round sling Eye&Eye



重量轻：使用方便，承载面宽，可减少表面负荷的压力。
强度高：长丝制作，具有较高的强度与弹性恢复力。
耐腐蚀：材质化学品质良好，不怕霉菌，不怕虫。

Lightweight: Easy to use, with a wide load-bearing surface, it can reduce surface load pressure.
High strength: Made of filament, it has high strength and elastic recovery.
Corrosion resistance: The material has good chemical quality and is not afraid of mold or insects.

精心选材：选用优良合成纤维，质地柔软，表面光滑，不伤被吊物，有利于保护被吊物。

加固吊耳：采用防磨材质加固，具有耐磨性，延长吊装带使用寿命。

加密针织：采用工业缝纫机一次成型，合理设计，承载面宽，起重无压力。

耐拉耐拽：采用高强度长丝制作，具有较高的强度，耐拉耐拽，不易断。

Carefully selected materials: Made of high-quality synthetic fibers with a soft texture and smooth surface, it does not harm the suspended object and is beneficial for protecting it.

Reinforcement of lifting ears: reinforced wear-resistant materials, it has wear resistance and extends the service life of the lifting belt.

Encrypted Knitting: Adopting industrial sewing for one-time molding, with reasonable design, wide load-bearing surface, and no pressure.

Durable and durable: Made of high-strength filament, it has high strength, is durable and not easily broken.

WLL 最大载荷	Working load limit with 1 webbing sling 一般吊带起重吨度 T						Working load limit with 2 webbing sling 两股吊带起重吨度 T				Approximate width 近似宽度 mm	Minimum length 最小长度 m	maximum length 最大长度 m
	Vertical lifting 垂直吊	Bobbed lifting 结套吊	0°-7°	7°-45°	45°-60°	Up to 45°	Straight up to 45°	Choker up to 45°	Straight 45°-60°	Choker 45°-60°			
WLL 1T	1	0.8	2.0	1.4	1	0.7	1.40	1.12	1.0	0.8	40	1	100
WLL 2T	2	1.6	4.0	2.8	2	1.4	2.80	2.24	2.0	1.6	50	1	100
WLL 3T	3	2.4	6.0	4.2	3	2.1	4.20	3.36	3.0	2.4	60	1	100
WLL 4T	4	3.2	8.0	5.6	4	2.8	5.60	4.48	4.0	3.2	70	1	100
WLL 5T	5	4.0	10.0	7.0	5	3.5	7.00	5.60	5.0	4.0	75	1	100
WLL 6T	6	4.8	12.0	8.4	6	4.2	8.40	6.72	6.0	4.8	80	1	100
WLL 8T	8	6.4	16.0	11.2	8	5.6	11.20	8.96	8.0	6.4	90	1	100
WLL 10T	10	8.0	20.0	14.0	10	7.0	14.00	11.2	10.0	8.0	100	1	100
WLL 12T	12	9.6	24.0	16.8	12	8.4	16.80	13.44	12.0	9.6	110	1	100
WLL 15T	15	12.0	30.0	21.0	15	10.5	21.00	16.8	15.0	12.0	125	1	100
WLL 20T	20	16.0	40.0	28.0	20	14.0	28.00	22.4	20.0	16.0	150	1	100
WLL 25T	25	20.0	50.0	35.0	25	17.5	35.00	28.0	25.0	20.0	180	1	100
WLL 30T	30	24.0	60.0	42.0	30	21.0	42.00	33.6	30.0	24.0	200	1	100
WLL 40T	40	32.0	80.0	56.0	40	28.0	56.0	44.8	40.0	32.0	200	1	100
WLL 50T	50	40.0	100.0	70.0	50	35.0	70.00	56.0	50.0	40.0	220	1	100
WLL 60T	60	48.0	120.0	84.0	60	42.0	84.00	67.20	60.0	48.0	220	1	100
WLL 80T	80	64.0	160.0	112.0	80	56.0	112.0	89.6	80.0	64.0	260	1	100
WLL 100T	100	80.0	200.0	140.0	100	70.0	140.0	112.0	100.0	80.0	290	1	100

圆形环状吊装带 Round slings

Standard: EN1492-1:2008(Europe Standard)

Length: 1m to 80m

Material: 100% Polyester

Load Scope: 1T to 300T

Safety Factor: 5:1 6:1 7:1 8:1

标准: EN1492-1:2008(欧标)

长度: 1-80米

材质: 100%涤纶

重量: 1吨-300吨

安全系数: 5倍 6倍 7倍 8倍



WLL 最大载重	Colour 颜色	Working load limit with 1 webbing sling 一根吊带载重限度							Working load limit with 2 webbing sling 两根吊带载重限度			
		Vertical lifting 垂直吊	Bobbed lifting 结套吊	0°-7°	7°-45°	45°-60°	Up to 45°	45°-60°	Straight up to 45°	Choker up to 45°	Straight 45°-60°	Choker 45°-60°
WLL 1T	Purple	1.00	0.80	2.00	1.40	1.00	0.70	0.50	1.40	1.12	1.00	0.80
WLL 2T	Green	2.00	1.60	4.00	2.80	2.00	1.40	1.00	2.80	2.24	2.00	1.60
WLL 3T	Yellow	3.00	2.40	6.00	4.20	3.00	2.10	1.50	4.20	3.36	3.00	2.40
WLL 4T	Grey	4.00	3.20	8.00	5.60	4.00	2.80	2.00	5.60	4.48	4.00	3.20
WLL 5T	Red	5.00	4.00	10.00	7.00	5.00	3.50	2.50	7.00	5.60	5.00	4.00
WLL 6T	Brown	6.00	4.80	12.00	8.40	6.00	4.20	3.00	8.40	6.72	6.00	4.80
WLL 8T	Blue	8.00	6.40	16.00	11.20	8.00	5.60	4.00	11.20	8.96	8.00	6.40
WLL 10T	Orange	10.00	8.00	20.00	14.00	10.00	7.00	5.00	14.00	11.20	10.00	8.00
WLL 12T	Orange	12.00	9.60	24.00	16.80	12.00	8.40	6.00	16.80	13.44	12.00	9.60
WLL 15T	Orange	15.00	12.00	30.00	21.00	15.00	10.50	7.50	21.00	16.80	15.00	12.00
WLL 20T	Orange	20.00	16.00	40.00	28.00	20.00	14.00	10.00	28.00	22.40	20.00	16.00
WLL 25T	Orange	25.00	20.00	50.00	35.00	25.00	17.50	12.50	35.00	28.00	25.00	20.00
WLL 30T	Orange	30.00	24.00	60.00	42.00	30.00	21.00	15.00	42.00	33.60	30.00	24.00
WLL 50T	Orange	50.00	40.00	100.00	70.00	50.00	35.00	25.00	70.00	56.00	50.00	40.00
WLL 60T	Orange	60.00	48.00	120.00	84.00	60.00	42.00	30.00	84.00	67.20	60.00	48.00

涤纶高强丝 Polyester high-strength yarn



轻便柔软 Light and soft



捆绑带 Ratchet tie down strap (标准Standard:EN12195-2:2001)

HTL-RTD35/015



Size: 1.5" and 35mm Length: 4-12m
Load Capacity: 1000kg/2200LBS
Breaking Strength: 2000kg/4400LBS
Material: Polyester Colour: Any Color
End Fitting: Double J Hook/J Hook

规格: 1.5" 35mm 长度: 4-12米
工作负荷: 1000kg(2200磅)
破断: 2000kg(4400磅)
材质: 涤纶 颜色: 任意 配件: 双J钩/J钩

HTL-RTD50/02-4000



Size: 2" and 50mm Length: 4-12m
Load Capacity: 2000kg/4400LBS
Breaking Strength: 4000kg/8800LBS
Material: Polyester Colour: Any Color
End Fitting: J Hook/Double J Hook

规格: 2" 50mm 长度: 4-12米
工作负荷: 2000kg(4400磅)
破断: 4000kg(8800磅)
材质: 涤纶 颜色: 任意 配件: 双J钩/J钩

HTL-RTD50/02-5000



Size: 2" and 50mm Length: 4-12m
Load Capacity: 2500kg/5500LBS
Breaking Strength: 5000kg/11000LBS
Material: Polyester Colour: Any Color
End Fitting: J Hook/Double J Hook

规格: 2" 50mm 长度: 4-12米
工作负荷: 2500kg(5500磅)
破断: 5000kg(11000磅)
材质: 涤纶 颜色: 任意 配件: 双J钩/J钩

HTL-RTD75/02-5000



Size: 3" and 75mm/ 4" and 100mm
Load Capacity: 5000kg/11000LBS Length: 4-12m
Breaking Strength: 10000kg/22000LBS
Material: Polyester Colour: Yellow and Orange
End Fitting: Double J Hook or Flat Hook

规格: 3" 75mm或4" 100mm 长度: 4-12米
工作负荷: 5000kg/11000磅
破断: 10000kg/22000磅
材质: 涤纶 颜色: 黄色、橘黄色 配件: 双J钩/板钩

拖车带 Trailer strap

HLF-TSP1001



规格 Size	带宽 Belt Width	工作负荷 Working Load Limit	破断力 Breaking Strength	配件 End Fitting	长度可选 Length Optional
2"-20"	50mm	3300LBS	10000LBS	Forged Eye Hook 模锻眼钩	13', 20', 26'

HLF-TSP2001



货号 Item	规格 Size	配件 End Fitting	工作拉力 Working Load Limit	破断力 Breaking Strength
HLF-TSP2001-227	2"-27"	Flat Hook 板钩	3,300 LBS	10,000 LBS
HLF-TSP2001-230	2"-30"	Flat Hook 板钩	3,300 LBS	10,000 LBS
HLF-TSP2001-327	2"-27"	Flat Hook 板钩	5,300 LBS	15,000 LBS
HLF-TSP2001-330	2"-30"	Flat Hook 板钩	5,300 LBS	15,000 LBS
HLF-TSP2001-427	2"-27"	Flat Hook 板钩	5,300 LBS	16,000 LBS
HLF-TSP2001-430	2"-30"	Flat Hook 板钩	5,300 LBS	16,000 LBS

HLF-TSP2002



货号 Item	规格 Size	配件 End Fitting	工作拉力 Working Load Limit	破断力 Breaking Strength
HLF-TSP2001-227	3"-27"	Double J Hook or Forged Triangle 双J钩或三角环	3,300LBS	10,000LBS
HLF-TSP2001-230	3"-30"	Double J Hook or Forged Triangle 双J钩或三角环	3,300LBS	10,000LBS
HLF-TSP2001-327	4"-27"	Double J Hook or Forged Triangle 双J钩或三角环	5,300LBS	15,000LBS
HLF-TSP2001-330	4"-30"	Double J Hook or Forged Triangle 双J钩或三角环	5,300LBS	15,000LBS

HLF-TS3001



货号 Item	规格 Size	配件 End Fitting	工作拉力 Working Load Limit	破断力 Breaking Strength
HLF-TS3001-227	2"-27"	Reinforced Eye 两端 加强眼型	3,300LBS	10,000LBS
HLF-TS3001-230	2"-30"	Reinforced Eye 两端 加强眼型	3,300LBS	10,000LBS
HLF-TS3001-327	3"-27"	Reinforced Eye 两端 加强眼型	5,000LBS	15,000LBS
HLF-TS3001-330	3"-30"	Reinforced Eye 两端 加强眼型	5,000LBS	15,000LBS
HLF-TS3001-427	4"-27"	Reinforced Eye 两端 加强眼型	5,400LBS	16,400 LBS
HLF-TS3001-430	4"-30"	Reinforced Eye 两端 加强眼型	5,400LBS	16,400 LBS