



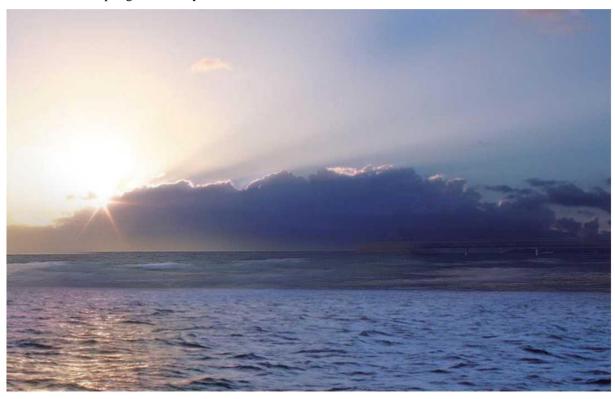
BOSI, is committed to providing bolt and nut solutions 400-618-5852





Lead the future

BOSI will develop together with you!



BOSI has been committed to providing bolt and nut solutions for over 15 years! Worthy of your trust!



■Company profile

BOSI TOOLS INC has been specialized in hydraulic tools for more than 20 years and dedicated to provide bolt and nut solutions, and serve large-scale heavy industry enterprises such as power, petroleum, petrochemistry and metallurgy. It has been engaged in developing, manufacturing and selling hydraulic tools, laboratory measuring equipment and other special products and providing one-stop after-sales service covering repair, maintenance and verification! What we sell are not only products, but also technology and services---we will provide original products through continuous innovation and sustained thinking to build a century-old enterprise!

BOSI is committed to providing bolt and nut solutions. As long as there are bolts and nuts in the world, BOSI will provide solutions!

24-hour service hotline: 400-618-5852.

Tel: 010-67501998/67501996

Fax: 010-67501998/67501996-222

Website: www.bosichina.com

BOSI's quality commitment for the world: One-year warranty and lifetime maintenance!

Achieve our common dreams and share our common achievements.





Full streamlined appearance and advanced manufacturing technology contribute to perfect product BS series hydraulic wrench greatly shows the essence of technology!





Introduction to packing box:

Special shockproof, waterproof and compression-resistant packing box is more conducive to protection and daily storage of tools.

12-word warranty promise for BOSI series hydraulic wrench: "Under normal use, the warranty is free of charge for 12 months."

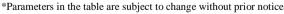
Notice to users of BS series hydraulic wrench: Only the BS series products provided by the original manufacturer can enjoy the assurance of quality and warranty. Please contact BOSI for details.

Model and structure diagram of hydraulic wrench ordered

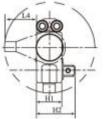
Model ordered	BS-1	BS-3	BS-5	BS-8	BS-10	BS-15	BS-20	BS-25	BS-35	BS-50
Minimum torque Nm	271	651	1132	1632	2379	2940	4013	5368	7320	10675
Maximum torque Nm	1817	4379	7578	10845	15617	20599	26878	35096	50293	71169
Recommended bolt range	M16-36	M22-48	M27-56	M30-64	M36-76	M42-80	M48-100	M48-100	M68-115	M68-125
Precision	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%
Weight (including arm force) kg	2	4	8	9.5	14	20	25	31.2	45	54
L1	122	159	190	210	239	266	285	300	353	394
L2	178	243	285	331	355	403	444	457	539	584
L3	27	37	44	52	55	63	67	73	81	95
L4	62	80	98	110	125	133	146	164	179	207
H1	50	66	76	90	100	111	120	137	147	167
H2	72	98	123	134	148	170	181	187	218	238
Н3	92	125	146	160	199	207	223	244	277	279
H4	119	153	173	210	235	256	260	292	340	325
R1	25	33	39	45	49	55	66	64	73	83
R2	97	135	156	188	195	225	258	260	322	326
Drive shaft	3/4"	1"	1-1/2"	1-1/2"	1-1/2"	2-1/2"	2-1/2"	2-1/2"	2-1/2"	2-1/2"

Attention:

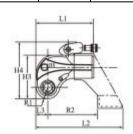
*The wrench model should be selected according to the torque used to fasten and release the bolts and the torque may be different according to the bolt diameter, material, working conditions and requirements of equipment manufacturer. In order to select the correct model, please contact the professional engineer with BOSI



^{*}Drive shaft and reacting force arm of special specifications can be customized













Brand-new rotary joint of oil pipe has no space limitation and can operate freely, thus avoiding the burst of oil pipe.



All-in-one body adopts high-strength and ultra-light aerospace composite materials of TITAL 399 aluminum-titanium alloy to fully reinforce the body strength and roughness. Under the same weight of wrench, the force to be exerted can be improved completely.

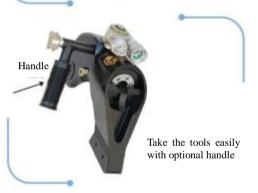




BS series hydraulic wrench can guarantee the pawl precisely (counter pawl), to overcome the reversion of wrench caused by bolt deformation resilience and rapidly improve the fastening speed of nuts, which is the key mechanism to set the high-precision torque.



By pressing the trigger latch gently, you can locate the 60-teeth fine-adjusted reacting force arm on the firm fulcrum. With TITAL399 aluminum-titanium alloy of strong toughness as the material, the reacting force arm is longer than those of other brands, so it is conductive to finding fulcrum on site and beneficial to safe operation. Fulcrum part is made of alloy steel, which is durable and resistant to wear.



Schematic Diagrams

Short reacting force arm

Standard reacting force arm

Extended reacting force arm

Direct drive sleeve

Direct hexagonal drive shaft

Castle sleeve

Hexagonal sleeve





BT series hydraulic wrench is specially designed for the "highly difficult" space, which is lighter, thinner, shorter and smaller!





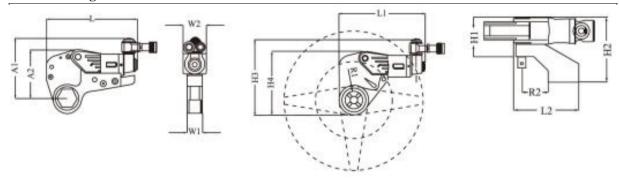


Model and structure diagram of BT series hydraulic wrench ordered

Model ordered		BT-2	BT-3	BT-4	BT-8	BT-14	BT-18	BT-30
Minimum torque Nm		176	343	441	891	1558	2430	3528
Maximum torque Nm	Hollow work head	2312	3428	5380	10437	18149	24382	43100
Maximum torque Niii	Sleeve work head	1920	2742	4380	8516	15582	19992	34692
Precision		±3%	±3%	±3%	±3%	±3%	±3%	±3%
Drive extension (length of each section) kg		4-inch	4-inch	4-inch	6-inch	6-inch	6-inch	8-inch
	Power head	0.90	1.3	1.70	3.00	4.60	6.00	10.40
Weight (kg)	Hollow work head	1.50	3	3.40	6.30	11.40	12.80	20.50
	Sleeve work head	2.00	3.2	4.40	9.30	15.50	17.50	28.00
L		160	215	258	312	364	410	427
A1		133	150	183	213	246	278	312
A2		102	110	137	170	203	230	272
W1		32	34	41	53	62	70	83
W2		50	53	66	83	99	110	132
Sides of hollow work head nut		19-60	50	25-65	50-80	65-115	75-135	80-155
L1		146	/	196	244	292	330	389
L2		152	/	203	254	305	345	406
H1		77	/	104	130	155	175	208
H2		147	/	197	246	295	333	394
Н3		152	/	208	245	284	320	362
H4		121	/	161	201	241	272	323
R1		29	/	38	48	57	64	76
R2		64	/	83	103	124	140	165
Drive shaft		3/4"	/	1"	1-1/2"	1-1/2"	2-1/2"	2-1/2"

Attention:

Structure diagram Unit: mm



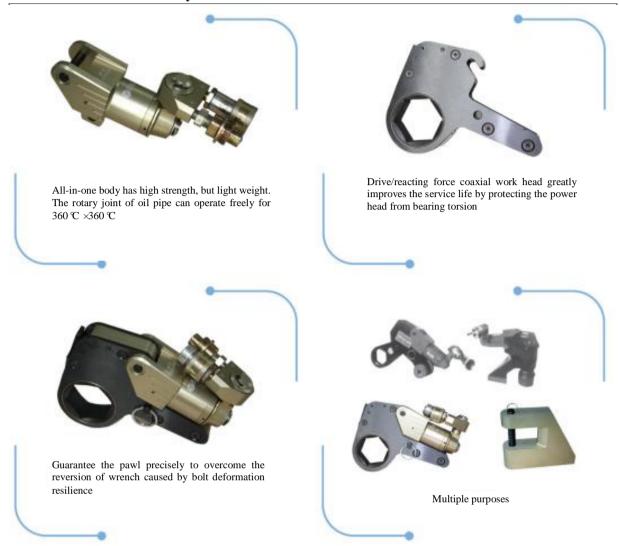


^{*}The wrench model should be selected according to the bolt diameter, material, working conditions and requirements of equipment manufacturer. We will provide professional technology consulting for you.

^{*}Sleeve and reacting force arm of special specifications can be customized.

^{*}Parameters in the table are subject to change without prior notice!

Introduction to functions of hydraulic wrench

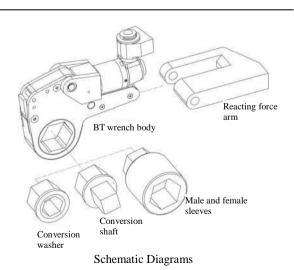


Packing box of hydraulic wrench



Introduction to packing box:

Special shockproof, waterproof and compression-resistant packing box is more conducive to protection and daily storage of tools.





Recommended maximum torque of bolts and nuts (for reference only)

Strength z	coning	4.	.8	6.	.8	8	.8	10).9	12	2.9
Minimum	breaking	392MPa		588 MPa		784 MPa		0.41 MD-		1176 MD-	
strength		392	MPa	588	MPa	/84	MPa	941 MPa		1176 MPa	
Material		Steel for constr	ordinary uction	Stee mecha constr			molybden oy steel	Nickel-chromium- molybdenum alloy steel		Nickel-chromium- molybdenum alloy steel	
Bolt	Nut	Tor	que	Tor	que	Tor	que	Tor	que	Tor	que
DOIL	Nut	KGM	NM	KGM	NM	KGM	NM	KGM	NM	KGM	NM
M14	22mm	7	69	10	98	14	137	17	165	23	225
16	24	10	98	14	137	21	206	25	247	36	353
18	27	14	137	21	206	29	284	35	341	49	480
20	30	18	176	28	296	41	402	58	569	69	676
22	32	23	225	34	333	55	539	78	765	93	911
24	36	32	314	48	470	70	686	100	981	120	1176
27	41	45	441	65	637	105	1029	150	1472	180	1764
30	46	60	588	90	882	125	1225	200	1962	240	2352
33	50	75	735	115	1127	150	1470	210	2060	250	2450
36	55	100	980	150	1470	180	1764	250	2453	300	2940
39	60	120	1176	180	1764	220	2156	300	2943	370	3626
42	65	155	1519	240	2352	280	2744	390	3826	470	4606
45	70	180	1764	280	2744	320	3136	450	4415	550	5390
48	75	230	2254	350	3430	400	3920	570	5592	680	6664
52	80	280	2744	420	4116	480	4704	670	6573	850	8330
56	85	360	3528	530	5149	610	5978	860	8437	1050	10290
60	90	410	4018	610	5978	790	7742	1100	10791	1350	13230
64	95	510	4998	760	7448	900	8820				
68	100	580	5684	870	8526	1100	10780				
72	105	660	6468	1000	9800	1290	12642				
76	110	750	7350	1100	10780	1500	14700				
80	115	830	8134	1250	12250	1850	18130				
85	120	900	8820	1400	13720	2250	22050				
90	130	1080	10584	1650	16170	2500	24500				
100	145	1400	13720	2050	20090						
110	155	1670	16366	2550	24990						
120	175	2030	19894	3050	29890						

Attention:

- 1. The above is the German industrial standard, and the torque in the table is measured when the bolt reaches 70% of the yield limit.
- 2. The recommended fastening torque: data in the table x (70-80)%. For example: For M48, 8.8 bolts, the fastening torque: $400 \times 80\% = 320(kg.m)$
- 3. The releasing torque is 1.5-2 times the fastening torque. For example: If the fastening torque in the above example is 320(kg.m), the releasing torque is $320 \times (1.5 2) = 480 640$ (Kg.m)
- 4. For any question, please contact BOSI. Tel: 010-67501998 67501996
- 5. Parameters in the table are subject to change without prior notice!





Configuration of hydraulic wrench system: including high-pressure oil pump, hydraulic wrench, high-pressure oil pipe and high-strength sleeve

Introduction to product:

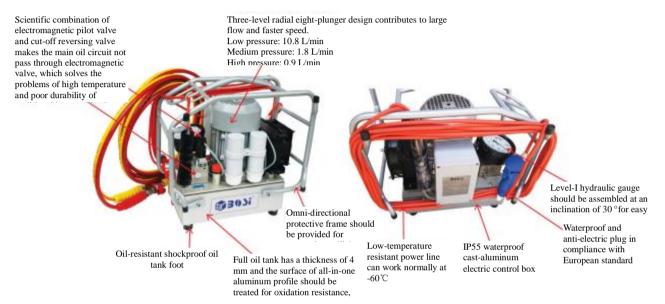
- This hydraulic wrench is specially designed according to the characteristics of continuous cyclic operation, and can work freely even in dust, high-temperature, low-temperature (0°C), intermittent or continuous working conditions.
- In consideration of interchangeability and safety, BS hydraulic pump takes 10,000psi(70Mpa) specified in the U.S. ultra-high hydraulic tool standard as the maximum working pressure, and is equipped with high-precision oil-filled shockproof pressure gauge, safety fluorescent high-pressure oil pipe with 4 times safety factor and quick joint.
- Due to large flow and four synchronous and quick joints, four wrenches can work synchronously, outputting continuous and even torque, and can also operate in coordination with various BS wrenches.
- Accurate pressure regulating valve, with small system pulse, can reach a precision of $\pm 3\%$.
- Have oil temperature and oil level gauge.
- Have excellent working performance at wide voltage and can still work in case of voltage drop. (180V for 230VP, 90V for 115VP)
- 24V low-voltage remote controller with safe start switch, which can prevent misoperation. Have 30s automatic power-off smart device.
- Brush-free design provides strong and reliable power.
- Oil-immersed motor has surrounding forced cooling effects, which can optimize the ratio of power to weight.
- Dual cooling system keeps the optimum working temperature, which is suitable for continuous operation.



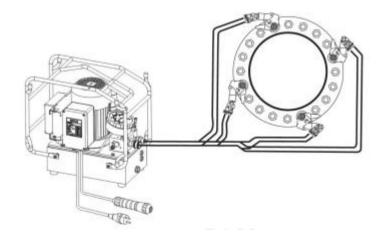
Relevant technical parameters

Parameter	Hydraulic pump	Hydraulic pump	Pneumatic pump
Model ordered	BSL-230	BSL-380	BS-AIR-20
Power source	12.5 ampere	20A ampere	Compressed air
Power	230V single-phase	380V three-phase	0.42-0.84Mpa
Maximum oil flow	10.8 L/min	10.8 L/min	10.5 L/min
Remote switch	Standard 20 ft	Standard 20 ft	Standard 20 ft
Oil pipe length	Standard 15 ft	Standard 15 ft	Standard 15 ft
Oil flushing shockproof pressure gauge	4"	4"	4"
Weight	20kg	30kg	27.2kg

Attention: No oil. Length of oil pipe can be customized



Operation diagram of four synchronous wrenches







Configuration of hydraulic wrench system: including high-pressure oil pump, hydraulic wrench, high-pressure oil pipe and high-strength sleeve

Introduction to product:

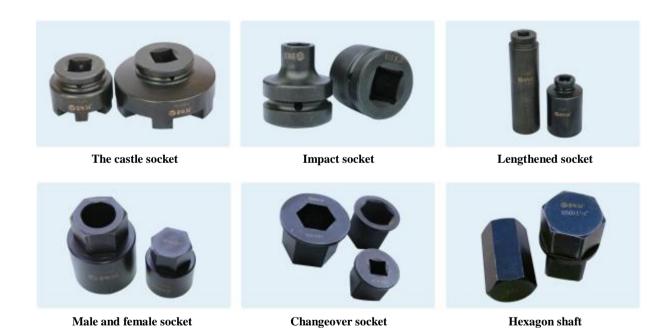
- Electric pump with three-phase and five-wire 380V50HZ and 440V60HZ dual-frequency motor and strong power and high reliability
- Oil-immersed motor has surrounding forced cooling effects, which can optimize the ratio of power to weight
- Dual cooling system keeps the optimum working temperature, which is suitable for continuous operation
- Large flow design and synchronous operation system can realize the synchronous operation of many wrenches, thus improving installation quality and efficiency
- Integrated microcontroller can still work normally in case of voltage fluctuation
- Compact shape and light weight are convenient for transportation and site operation with the help of protective bracket
- Safety hand-held remote controller, with low voltage of 24V
- Low noise in compliance with humanized design and simple appearance







BOSI-high-strength impact socket enjoys lifetime warranty and can be customized to various sizes.





BOSI torque wrench tester is most suitable for quality inspection at production site and factory!

- How to maintain the torque wrench in good working condition is very important, which depends on the establishment of torque wrench calibration system. Many enterprises send torque wrenches to third parties for calibration. However, it is more convenient for these enterprises to calibrate the wrench in their own companies. If there is any problem related to the wrench, they can test it in time or they can also regularly calibrate the torque wrench at will. If there is a torque wrench tester, they can simplify the complex calibration process and carry out self-inspection at any time!
- The main reason for most of enterprises not calibrating the torque wrench in their own companies is the high cost and complex operation of tester. BOSI torque tester can help solve the above problems!
- This torque tester has high cost performance, simple operation steps, digital display and microcomputer memory of test data, so that the operator does not need to record every reading value, which is simple and efficient!
- The calibration mode of this tester can also automatically calculate the calibration point, target torque and tolerance of torque wrench. The operator only needs to set the maximum calibration point, target torque value or tolerance of the torque wrench, and the tester finally displays whether the wrench is qualified or not! Simplify the complex process!
- Graphical panel is easy to operate!
- The display instrument can be connected with three sensors at the same time, and the sensors can be selected through the switch behind the instrument!
- Standard suitcase and standard connecting cable belong to standard configuration!







Parameters of torque tester

Model ordered	Range (NM)
BS-5000T	5000
BS-10000T	10000
BS-20000T	20000
BS-50000T	50000
BS-100000T	100000

Features:

- 1. The graphic panel makes it easy to select the operation mode.
- 2. From the top limit to bottom limit, there are "Excessively Low", "Qualified" and "Failed". 12 target values can be set.
- 3. Digital limits can be output to control the external tool.
- 4. Internal battery capacity (the maximum time that can be provided is three hours and twenty minutes) or AC power supply (90 to 264V) can be operated.
- 5. RS-232-C series data ports can connect the printer and PC.
- 6. Pulse counting can be displayed in pulse mode and clutch mode.
- 7. SMART sensor is recognized.
- 8. Calibration data of 20 groups of non-"SMART" m V/V sensors can be memorized.
- 9. Model output can be compared to provide system analysis.
- 10. Users can select corresponding frequency in all operation modes.
- 11. All products used by users are protected by passwords. Users can set and select operation mode and measuring unit according to their own demands. These features can reduce the operator's mistakes during operation.
- 12. Provide standard suitcase.
- 13. Torque tester has been set with all common torque units, so the user can select the required unit on the tester interface.



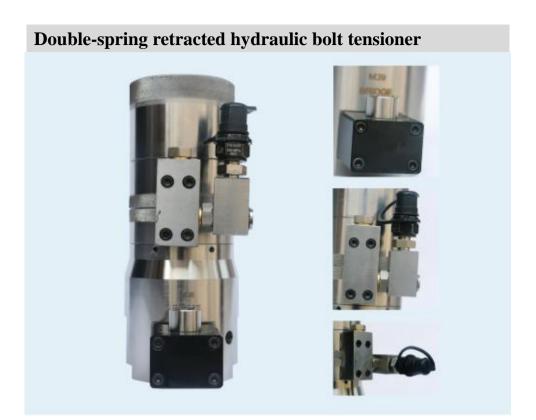


Basic parameters				
Туре	(a) ctive			
Supply voltage	12VDC+-10%			
Current consumption	ca_ 20mA			
Voltage output	0- ±5V			
Nonlinearity	<0,5 %			
Hysteresis	<0,1 %			
Internal resistance				
Compensated temperature range	5-45 ℃			
Working temperature	0-60 ℃			
Temperature fault				
Zero point	0,02 % / K			
Sensitivity	0,01 %/K			
Mechanical overload	50%			
Connection	12-pin connector			
Protection	IP 40 according to DIN 40050			

^{*}Products in kind prevail. Parameters in the table are subject to change without prior notice!







Model	Bolt diameter		Maximum load	Outside diameter	Height	Stroke
ordered	British system	Metric	(KN)	(mm)	(mm)	(mm)
BSM24S	1"	M24	288	60	185	7
BSM27S	1-1/8"	M27	375	66	193.5	7
BSM30S	1-1/8"	M30	465	72	201	7
BSM33S	1-1/4"	M33	620	79	219	8
BSM36S	1-3/8"	M36	678	84.5	229.5	10
BSM39S	1-1/2"	M39	810	92	257.5	10
BSM42S	1-5/8"	M42	929.6	100	265	10
BSM45S	1-3/4"	M45	1082	105	281.5	10
BSM48S	1-7/8"	M48	1222	110	281	10
BSM52S	2"	M52	1452	120	327	10
BSM56S	2-1/4"	M56	1675	128	330	10
BSM64S	2-1/2"	M64	2244	146	376	12

Remarks: The designed maximum working pressure of above tensioner is 1350bar

Description: BS extended bolt tensioner is a double hydraulic bolt tensioner specially designed for various special requirements such as narrow space, large load, long service life and fast speed.

Features: fast, safe, reliable and durable.



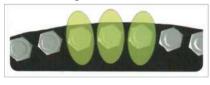


Model	Bolt diameter		Maximum load	Outside diameter	Height	Stroke
ordered	British system	Metric	(KN)	(mm)	(mm)	(mm)
BSM36P	1-3/8"	M36	789	165×84	241.5	8
BSM42P	1-5/8"	M42	900	210×110	268.2	10

Product features:

- Compared with ordinary round oil cylinder, the oval oil cylinder can increase hydraulic area
- Increase fastening strength
- Cutting-type side can reduce weight
- Oval oil cylinder (customized)

Schematic Diagrams





BS smart sockets



- l. Precision ±1%
- 2. Bluetooth data transmission
- 3. Data display. Data can be stored, recorded and downloaded through APP
- 4. Work continuously for 10-12h after charging for 1.5h
- 5. OLED display screen
- 6. Micro USB data port has strong universality
- 7. Specifications can be customized according to site requirements

Parameters of smart sockets

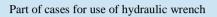
S/N	Name	Model	Overall Dimensions	Torque range
1	Smart socket	1"×SS46	φ77mm × 87mm	100-3000
2	Smart socket	1"×SS50	φ82mm × 90mm	160-3200
3	Smart socket	1"×SS55	φ86mm × 90mm	200-4000
4	Smart socket	1"×SS60	φ92mm × 95mm	250-5000
5	Smart socket	1-1/2"×SS65	φ95mm × 115mm	300-6000
6	Smart socket	1-1/2"×SS70	φ105mm × 115mm	400-8000
7	Smart socket	1-1/2"×SS75	φ112mm × 115mm	500-10000
8	Smart socket	1-1/2"×SS80	φ115mm × 120mm	600-12000
9	Smart socket	1-1/2"×SS85	φ120mm × 123mm	800-16200
10	Smart socket	1-1/2"×SS90	φ128mm × 126mm	800-16200
11	Smart socket	1-1/2"×SS95	φ135mm × 130mm	800-16200
12	Smart socket	1-1/2"×SS100	φ140mm × 132mm	800-16200

Attention:



^{*}Parameters in the table are subject to change without prior notice

^{*}In order to select the correct model, please contact the professional engineer with BOSI













BOSI, is committed to providing bolt and nut solutions





Hydraulic wrench can be used in the narrow space with large torque













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Exclusive interview of President Zhang, a leader of BOSI, in CCTV quality program Outlook!

BOSI teams appear on the International Petroleum and Petrochemical Technology and Equipment Exhibition with their brand products, aiming to provide first-class products and service for global customers.













I have a dream

Wishes of BOSI president—

I have a dream

That one day, BOSI will become a world first-class supplier of hydraulic tools!

That one day, BOSI will be as famous all over the world as Bosch, and will lead the technical direction of hydraulic tools, making the customization of tools become-the creation in China!

That one day, BOSI will provide solutions at any time as long as there are bolts and nuts in the world!

That one day, when people mention the success of BOSI, they can think of the names of countless hardworking employees in BOSI instead of Zhang Shuguo!

That one day, BOSI will provide services for the whole world! I hope you work as hard as I do, because I have been struggling for nearly 20 years! I hope you are as diligent and innovative as I am, because diligence and innovation contribute to my achievements today! I hope you can go beyond me, because if I have another chance, I will work harder, be more diligent and be braver to surpass myself! This is the subject term of BOSI for the New Year: Achieve our common dream, surpass ourselves and share common achievements!

Signature of president: Zhang Shuguo (signature)



Development Course

- In April 18, 2001, BOSI was incorporated and registered in Beijing Hi-tech Park. At the beginning of establishment, BOSI had only three departments, i.e. Sales Department, Technology Department and Financial Department.
- 2003 In 2003, BOSI registered its trademark successfully in China.
- From 2004 to present, BOSI has obtained the agency rights in China from many international first-class brands such as BEGA of the Netherlands, HTI of the United States, EFCO of Germany, BOSI of the United States, HP of the United States, REHOBOT of Sweden, PowerTeam of the United States, PROTEM of France, etc.
- 2005 In 2005, BOSI provided solutions for Chinese green and new energy.
- In 2006, winning the bid for centralized procurement project of tools of State Power Investment marked a leap in qualification, service ability and strength.
- In 2008, BOSI provided professional emergency repair tools for the first section (Xinjiang-Jiangsu) in the Project of Natural Gas Transmission from West to East China.
- In 2009, BOSI provided the rent business of hydraulic tools for the first time. Up to now, it has rented hundreds of sets of tools.
- 2011 In 2011, BOSI won the ISO9001 Certificate of Quality Certification System
- 2012 In 2012, BOSI provided professional tools for nuclear power industry.
- 2013 In 2013, BOSI won the technical patent certificate, and has obtained dozens of patented technologies so far.
- In 2015, BOSI launched the training base of enterprise management OS system, which marked that BOSI enterprise management became standardized, normalized and internationalized.
- In 2016, the completion of research and development and delivery of customized tools in shipbuilding, railway and other industries indicated that the full customization business of BOSI entered a mature stage.
- In 2017, all offices made a comprehensive layout to solve the field problems at a faster response speed. In the same year, the Manufacturing Department completed the upgrading and replacement of equipment. The intelligent torque sleeve was developed successfully and passed the acceptance! BOSI entered the times of intelligent tools!
- In 2018, tensioner test instrument was put into production and delivered and applied in national laboratories! The laboratory equipment of BOSI were fully launched!
- In 2019, in response to the national environmental protection requirements, BOSI completed the equipment handling of the Manufacturing Department in 12 hours. The equipment were arranged

in place within 24 hours and put into operation and production within 48 hours. It was also settled in Science and Technology Park quickly! In the same year, it obtained the national high-tech enterprise certification!

In 2020, due to COVID-19 epidemic, BOSI customized accessories for N95 mask production line across industries! It guaranteed the production of N95 masks and undertook the maintenance tasks of dozens of mask production lines! In the same year, it obtained the high-tech enterprise certification of Zhongguancun Science and Technology Park.

In the past 20 years, BOSI has sold not only products, but also technologies and services with the attitude of sincerely serving customers and truly solving problems for customers! BOSI has developed to where it is today rapidly step by step. Over 90% of employees have college and bachelor degree and the departments are increased to Sales Department, Marketing Department, Technology Department, Manufacturing Department, After-sales Service Department, Financial Department, Human Resources Department, etc. Its customers are distributed in fields of wind power, thermal power, petroleum, petrochemistry, nuclear power, offshore oil, heavy machines, locomotive and metallurgy and it has received unanimous praise Harmonious coexistence and pursuit of century dream achieve a one-hundred-year development and rise along with advantageous opportunity and fusion of times wisdom write a great business legend.

We will provide original products through continuous innovation and sustained thinking to build a century-old enterprise!



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